

### **AMENDMENTS TO THE CLAIMS**

**This listing of claims will replace all prior versions and listings of claims in the application:**

#### **LISTING OF CLAIMS:**

1. (canceled).
2. (currently amended): ~~Process~~ The process according to Claim ~~1, 6,~~ characterized in that at least the glue regions ~~of glue~~ and/or the material web are provided with a coating which reduces ~~the~~ adhesive action of the glue directly on the material web.
3. (currently amended): ~~Process~~ The process according to Claim ~~1, 6,~~ characterized in that the glue regions ~~of glue~~ arranged on the one side of the material web are offset in ~~the~~ a transverse direction in relation to the ~~regions of glue~~ regions arranged on the ~~other~~ opposite side of the material web. ~~web, that is to say they are positioned in mutually offset lines or planes.~~
4. (currently amended): ~~Process~~ The process according to Claim ~~1, 6,~~ characterized in that the ~~non-folded~~ material web, provided with the glue regions ~~of glue~~ on said both sides, is drawn off from ~~a~~ the reel, and then transversely folded continuously in the longitudinal direction, ~~in particular~~ with a Z-fold (23) and/or a double-layered base strip (29) being formed ~~in the~~ process, the transverse folding of the material web resulting in offset glue regions ~~of glue~~ regions, which are assigned to one ~~another~~ another, being positioned relative to one another such that, when folded, ~~the~~ subsequently severed blanks have overlapping glue regions ~~of glue~~ for the folding tabs ~~overlapping~~.

5. (currently amended): ~~Process~~ The process according to Claim ~~4~~, 6, characterized in that ~~a separate blanks, in particular a revenue stamp (42), are (42) is connected to the each pack~~ by ~~corresponding regions of glue, in particular by~~ respective regions of glue arranged ~~in the region of the~~ on a pack front wall (10), ~~(10), a pack, rear wall (11) and a pack end wall (16), on the one hand, and by~~ corresponding regions of glue arranged on the an inside of the revenue stamp (42), on the other hand.

6. (new): A process for producing packs from blanks which are folded around contents of each pack, with folding tabs thus formed being connected to one another by glue, said process comprising the steps of:

a) for producing the blanks, providing a longitudinal material web, on both opposite sides thereof and in accordance with folding tabs which are to be connected to one another, with regions of glue, in the form of glue areas (34...39; 48...51), and then winding up the web to form a wound reel,

b) choosing the glue regions to consist of a glue which, only when in contact with a corresponding mating glue area, produces adhesion necessary for connecting the folding tabs, but which does not adhere directly to the material web.

c) positioning the glue regions so that, in the wound material web, the glue regions on one of said opposite sides of the material web do not overlap the glue regions on the other of said opposite sides of the material web,

d) severing the blanks, for producing the packs, from the wound material web, and folding each blank around the pack contents to form the folding tabs, and

AMENDMENT UNDER 37 C.F.R. § 1.111  
U.S. APPLN. NO. 10/069,074

e) arranging the glue regions so that mutually assigned glue regions, for connecting the folding tabs, lie against one another only after the blank has been folded around the pack contents.